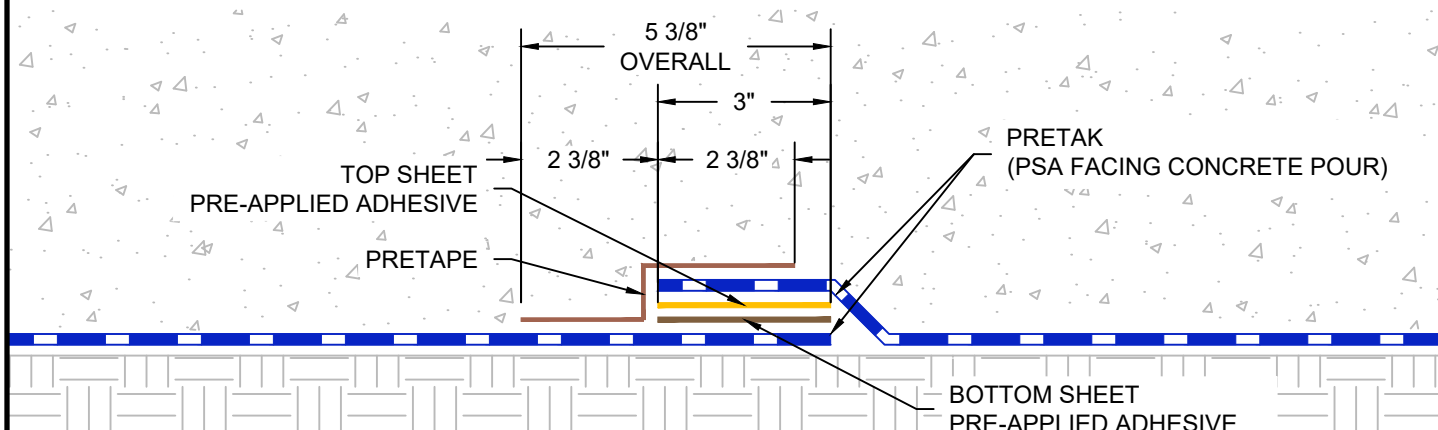


A SANDWICH SEAM - HYDROLAP PRE-APPLIED ADHESIVE

APPLICATION NOTES: SANDWICH FACTORY SEAM

- 1) LINE UP TOP LAYER OF PRETAK TO BOTTOM SHEET FACTORY SEAM LINE
- 2) REMOVE RELEASE LINERS COVERING ADHESIVE EDGES ON BOTTOM AND TOP SHEET
- 3) ROLL HEAVY ROLLER OVER TOP SHEET SEAM WHILE APPLYING SIGNIFICANT PRESSURE
- 4) VERIFY SEAM IS COMPLETELY BONDED
- 5) REPAIR ANY FISHMOUTHS OR POOR SEAM BONDS WITH PRETAPE AND PM SEALANT





B REINFORCED SEAM - HYDROLAP PRE-APPLIED ADHESIVE

* REINFORCEMENT REQUIRED ALONG ALL HORIZONTAL SEAMS FOR SHORING CONDITIONS

- 1) APPLY SANDWICH FACTORY SEAM
- 2) REMOVE RELEASE LINER COVERING PSA EDGE ON BOTTOM AND TOP OF SHEET
- 3) REMOVE PRETAPE RELEASE LINER COVERING ADHESIVE
- 4) CENTER PRETAPE EVENLY OVER SEAM AND ADHERE PRESSING DOWN ONTO SEAM
- 5) ROLL HEAVY ROLLER OVER PRETAPE SEAM WHILE APPLYING SIGNIFICANT PRESSURE
- 6) VERIFY SEAM IS COMPLETELY BONDED
- 7) REPAIR ANY FISHMOUTHS OR POOR SEAM BONDS WITH PRETAPE AND PM SEALANT

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SEAMS OPTIONS - FACTORY PRE-APPLIED ADHESIVE

	SYSTEM NAME	DRAWING NUMBER	
	PRETAK	51.110.7.1	
	DRAFTER	DATE	
	RJT	7/27/2022	

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