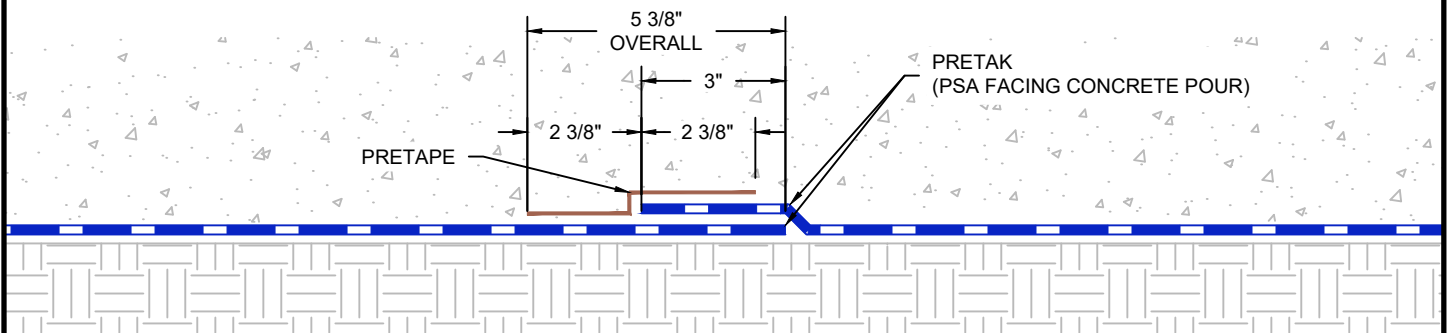


### C SANDWICH SEAM - TAPED

APPLICATION NOTES: SANDWICH NON-FACTORY SEAM

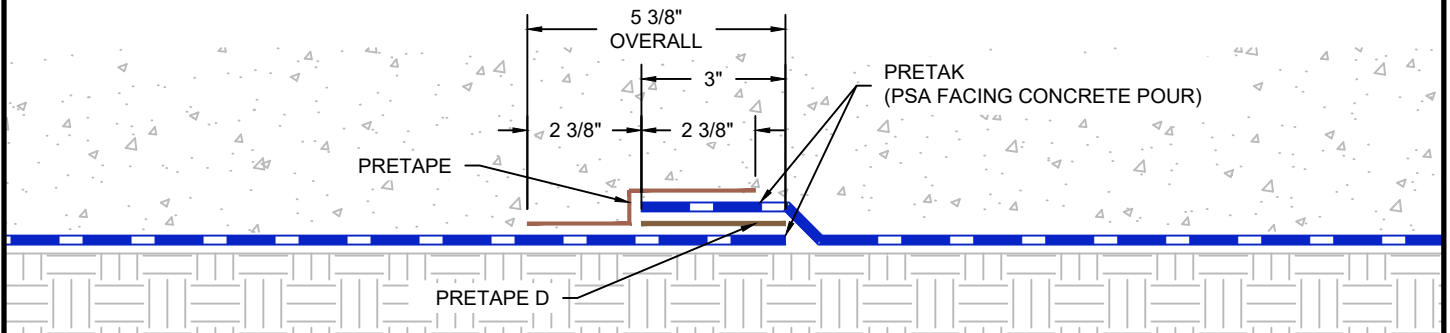
- 1) APPLY PRETAPE D ONTO PSA SURFACE TO LOCATION OF OVERLAP SEAM
- 2) OVERLAP TOP LAYER OF PRETAK OVER BOTTOM SHEET (MIN 3")
- 3) REMOVE PRETAPE D RELEASE LINER AND ADHERE SHEETS TOGETHER
- 4) ROLL HEAVY ROLLER OVER TOP SHEET SEAM WHILE APPLYING SIGNIFICANT PRESSURE
- 5) VERIFY SEAM IS COMPLETELY BONDED
- 6) REPAIR ANY FISHMOUTHS OR POOR SEAM BONDS WITH PRETAPE AND PM SEALANT



### D POSITIVE SIDE LAP SEAM - TAPED

APPLICATION NOTES: POSITIVE LAP SEAM

- 1) OVERLAP TOP LAYER OF PRETAK OVER BOTTOM SHEET (MIN 3")
- 2) REMOVE RELEASE LINER COVERING PSA EDGE ON TOP AND BOTTOM SHEET
- 3) REMOVE PRETAPE RELEASE LINER COVERING ADHESIVE
- 4) CENTER PRETAPE EVENLY OVER SEAM AND ADHERE PRESSING DOWN ONTO SEAM
- 5) ROLL HEAVY ROLLER OVER PRETAPE SEAM WHILE APPLYING SIGNIFICANT PRESSURE
- 6) VERIFY SEAM IS COMPLETELY BONDED
- 7) REPAIR ANY FISHMOUTHS OR POOR SEAM BONDS WITH PRETAPE AND PM SEALANT





### E REINFORCED SEAM - TAPED

\*REINFORCEMENT REQUIRED ALONG CUT ENDS AND END LAPS FOR HYDROSTATIC AND METHANE CONDITIONS, AND ALL HORIZONTAL SEAMS FOR SHORING CONDITIONS

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#### SEAM OPTIONS - TAPED

	SYSTEM NAME	DRAWING NUMBER	
	PRETAK	51.110.7.2	
	DRAFTER	DATE	
	RJT	7/26/2022	

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