



## PM Sealant

### Product Description

**Basic Use:** PM Sealant is a Silyl Terminated Polyether (STPE) non-isocyanate, non-solvent detailing sealant that combines the strength of polyurethanes with the weathering resistance of silicones. PM Sealant can withstand the most stringent requirements for high performance bonding and elasticity under severe aging and UV weathering conditions without cracking or yellowing when subjected to extended UV-light exposure.

PM Sealant is used for penetration detailing, as a seam edge and patching detailing sealant, along the transition construction joint between two pours, and for sealing applied termination bar.

**Compliances:** Conforms to ASTM C920, Type S, Grade NS, Class 25, and AAMA 802.3 Type II Back Bedding Compound. USDA accepted.

**Composition:** PM Sealant is a gray, single-component, 100% solids, moisture-cured, elastomeric STPE sealant.

### Benefits

- Replaces Silicone and Urethane sealants.
- Does not require a primer.
- Cures rapidly, even at low temperatures, and retains its properties to -75°F (-59°C).
- Non-reactive, PM Sealant will not oxidize or corrode metals.
- PM Sealant does not contain VOC's.
- Provides a continuous smooth surface.

### Limitations

- Surfaces must be clean and dry for application.
- Surfaces must be free from frost or ice.

### Technical Data

**Properties:** See physical properties table.

**Coverages:** Coverage is dependent on the size of application bead. Minimum Bead Size & Estimated Linear Coverage:

- 3/8" x 3/8" (10 mm x 10 mm): Penetrations, seam edges, corner & patch detailing.
  - Sausage: 21' (6.4 m)
- 3/4" x 3/4" with 1" cant (19 mm x 19 mm with 25 mm cant): Horizontal to vertical footing or brick ledge transition joint, wall vertical inside corner.
  - Sausage: 11' (3.4 m)

**Storage and Handling:** Store raised off the floor, away from moisture and sun, between 55-80°F (13-27°C).

**Shelf Life:** Sausage = 12 months.

**Specification Writer:** Contact EPRO before writing specifications on this product. EPRO System selection should be reviewed in order to meet project specific site conditions.

### Installation

**Preparation:** Please refer to manufacturer's specifications for substrate requirements. Buckets and Sausages should be inspected for cosmetic damage prior to application.

**Application:** Please refer to manufacturer's specifications.

**Substrate Preparation:** Use with adequate ventilation. Wipe substrates to receive PM Sealant clean to remove any dirt, dust, or moisture. Clean the surface of penetrations or protrusions with a wire brush to remove dirt, dust, rust, and loose particles. Surface must be free of frost or ice. No priming is necessary.

**Installation:** Determine minimum bead thickness and tool into surface.

Horizontal to vertical transition joints shall be applied like a caulk into a 1" (25 mm) cant, making sure product is injected into the joint with as well as applied to the surface.

### Availability and Packaging

Contact EPRO sales representative for local distributors or authorized applicators ([www.eproinc.com](http://www.eproinc.com)).

Sausage Size: 20 oz (591 ml), 2.5 lbs (1.13 kg)  
Case Size: 20 sausages, 50 lbs (22.7 kg)

### Warranty

**Limited Warranty:** EPRO Services, Inc. believes to the best of its knowledge that performance tables are accurate and reliable. EPRO warrants this product to be free from defects. EPRO makes no other warranties with respect to this product, express or implied, including without limitation the implied warranties of MERCHANTABILITY OR FITNESS FOR PARTICULAR PURPOSE. EPRO's liability shall be limited in all events to supplying sufficient product to retreat the specific areas to which defective product has been applied. EPRO shall have no other liability, including liability for incidental or resultant damages, whether due to breach of warranty or negligence. This warranty may not be modified or extended by representatives of EPRO or its distributors.

### Equipment

Caulking gun (20 oz. sausage capacity), knife, box cutter.

### Technical Services and Information

Complete technical services and information are available by contacting EPRO at 800.882.1896 or [www.eproinc.com](http://www.eproinc.com).

This product was formally known as Primetak Detail Sealant by Kingfield Construction Products.



## PM Sealant

Physical Property	Test Method	Value
Material .....		STPE
Color .....		Gray
Corrosive Properties .....		Non-corrosive
High Temperature Resistance .....		Up to 300°F for short periods
Low Temperature Flexibility .....		Properties retained to -75°F (-59°C)
Skin Time .....		< 30 minutes @ 77°F & 50% RH
Tack Free Time .....	ASTM C 679 .....	< 60 minutes @ 77°F & 50% RH
Sag .....	ASTM D 2202 .....	Non-sagging
Staining .....	ASTM C 510 .....	Non-staining
Tensile Strength .....	ASTM D 412 .....	225 PSI
Lap Shear (shear rate = 1"/min) .....	(internal eq. ASTM D 1002) .....	275 PSI
Elongation .....	ASTM D 412 .....	275%
Hardness .....	ASTM C 661 .....	45-50
Ultraviolet Radiation (UV) Rating .....	ASTM G 26 .....	2000+ hours UV-A, no change in appearance or physical properties

Dimensions: Sausage: 20 oz (591 ml)

Weight: Sausage: 2.5 lbs (1.13 kg)